No. 52/A1

This Bulletin cancels all previous Bulletins numbered S2/A1 and S2/A3.

FOR INFORMATION (Strictly Confidential)

CHASSIS SERIES AND ENGINE NUMBERS

FOR S2 CARS

The following is a complete list of engine and chassis numbers which were issued for S2 series cars. It is intended to facilitate the identification of chassis numbers in relation to modifications.

The letter 'L' preceding the chassis series letter indicates a left-hand drive chassis.

Number 13 is omitted from all chassis numbers.

SERIE	ES	CHASSIS NUMBER	ENGINE NUMBERS
SILVER CLOUD II			
Chassis built August 1959.			
Α.	SPA.2. to SPA.326	Even Numbers Only	1.AS. to 163.AS.
Chassis built November/December 1959.			
	SRA.1. to SRA.325.	Odd Numbers Only	164.AS. to 325.AS.
Chassis built February 1960.			
В.	STB.2. to STB.500.	Even Numbers Only	1.BS. to 250.BS.
Chassis built April 1960.			
	SVB.1. to SVB.501	Odd Numbers Only	251.BS. to 500.BS.

- 2 -

SERI	ES	CHASSIS NUMBER	ENGINE NUMBERS
Chassis built June 1960.			
C.	SWC.2. to SWC.700	.)	1.CS. to 350.CS.
	SWC.702.	Even Numbers Only	366 CS.
	SWC.704. to SWC.7	30)	352.CS. to 365.CS.
Chass	sis built November 196	0.	
	SXC.1.)	351.CS.
	SXC.3. to SXC 671.)Odd Numbers Only)	367 CS. to 700.CS.
Chassis built February 1961.			
D.	SYD.2. to SYD.550.	Even Numbers Only	1.DS. to 275.DS.
Chass	is built June 1961.		
	SZD.1. to SZD.551.	Odd Numbers Only	276.DS. to 550.DS.
Chassis built December 1961.			
E.	SAE.1. to SAE.685.	Odd Numbers Only	1.ES. to 342.ES.
BENTLEY S2			
Chassis built August 1959.			
Α.	B.1.AA to B.325.A	A. Odd Numbers Only	1.AB. to 162.AB.
Chassis built November/December 1959.			
	B.2.AM. to B.326.A	M. Even Numbers Only	163.AB. to 325.AB.

- 3 -

SERI	<u>ES</u> <u>CI</u>	HASSIS NUMBER	ENGINE NUMBERS
Chassis built February 1960.			
В.	B.1.BR. to B.501.BR.	Odd Numbers Only	1.BB. to 250.BB.
Chassis built June 1960.			
	B.2.BS. to B 500 BS.	Even Numbers Only	251.BB. to 500.BB.
Chas	sis built September 1960.		
С.	B.1.CT. to B.445.CT.	Odd Numbers Only	1.CB. to 222.CB.
Chassis built November 1960.			
	B.2.CU. to B.756.CU.	Even Numbers Only	223.CB. to 600.CB.
Chassis built April 1961.			
D.	B.1.DV. to B 501.DV.	Odd Numbers Only	1.DB. to 250.DB.
Chassis built December 1961.			
	B.2.DW to B.376.DW	.Even Numbers Only	251.DB to 438.DB.
SILVER CLOUD II LONG WHEELBASE			
Chassis built September 1959.			
Α.	LCA.1. to LCA.76.	Consecutive Numbers	LC.1.A. to LC.75 A.
Chassis built August 1960.			
В.	LCB.1. to LCB.101	Consecutive Numbers	LC.1.B. to LC.100.B.

ROLLS-ROYCE LIMITED, PYM'S LANE, CREWE, ENGLAND

ENGINE NUMBERS

No. \$2/A1

- 4 -

CHASSIS NUMBER

Chas	sis built May 19 1.		
C.	LCC.1. to LCC.101.	Consecutive Numbers	LC.1.C. to LC.100.C.
Chassis built February 1962.			
D.	LCD.1. to LCD.25.	Consecutive Numbers	LC.1.D. to LC.24.D.
BENTLEY S2 LONG WHEELBASE			
Chass	sis built January 1960.	\$	
Α.	LBA.1. to LBA 26.	Consecutive Numbers	LB.1.A. to LB.25.A.
Chassis built February 1961.			
В.	LBB.1. to LBB.33.	Consecutive Numbers	LB.1.B. to LB.32.B.

SERIES

S.2 MODIFICATIONS

Since the introduction of the S.2 and Phantom V cars, a number of modifications have been introduced and instructed to Service under various Categories. The majority of these modifications, which are listed below, were introduced during the early months of production. It has now been decided that, with the exception of two modifications referred to on page 3, the Category for all S.2 and Fhantom V modifications is 3a.

Category 3a Modifications

To be dealt with only on a specific complaint from an owner.

Service Bulletin S2/D6 This bulletin applies to certain countr	FUROLATOR AIR FILTER ELEMENT ies only - see bulletin S2/D9.
Service Bulletin S2/G2	S.2 BRAKE SERVO
Service Bulletin S2/G4	BRAKE CLEVIS PINS
Service Bulletin S2/K1	MODIFIED THROTTLE CONTROLS LEFT HAND DRIVE S.2 CARS
Service Bulletin S2/K2	MODIFICATIONS TO THE AUTOMATIC CHOKE SYSTEM
Service Bulletin S2/K3	RADIUSED SECTION CHOKE VALVE (UE.8230) - TO FIT
Service Bulletin S2/K4	FUEL VAPORISATION
Service Bulletin S2/K6	AUTOMATIC CHOKE SYSTEM - NEW FAST-IDLE CAM
Service Bulletin S2/K7	FUEL TANK VENTILATION SYSTEM
Service Bulletin S2/K8	AUTOMATIC CHOKE SYSTEM - HEAT SINK MODIFICATION
Service Bulletin S2/L3	COOLING, HEATING AND DE-MISTING SYSTEM S.2 CARS

RADIATOR FILLER CAP SEAL

Service Bulletin S2/L5

No. 52/A2

- 2 -

Service Bulletin S2/L6	ADDITIONAL CLIP FOR HEATER PIPES
Service Bulletin S2/L9	S.2 COOLING SYSTEM - THERMOSTATS
Service Bulletin S2/L10	S.2 COOLING SYSTEM - PRESSURE RELIEF VALVE - UE.3087
Service Bulletin S2/Ml	IMPROVED SEALING OF THE SCINTILLA CHOKE THERMAL DELAY SWITCH
Service Bulletin S2/M4	METHOD OF MODIFYING FUSE HOLDER FOR MAIN FUSE BOARD AND WINDOW- LIFT FUSE BOARD
Service Bulletin S2/M5	STARTER MOTORS
Service Bulletin S2/M6	STARTER MOTOR RELAY
Service Bulletin S2/M7	CHAMPION WATERPROOF SPARKING PLUG ADAPTORS
Service Bulletin S2/Q1	EXHAUST PIPE 'TITTER' ON S.2 CARS
Service Bulletin S2/S2	MODIFIED LOCKING CAM ASSEMBLY FOR THE LUGGAGE BOOT LID
Service Bulletin S2/S4	ELECTRIC WINDOW LIFT SWITCHES - WATER DUCTS
Service Bulletin BC2/G2	BRAKE SERVO OPERATING LEVERS
Service Bulletin BC2/G3	BRAKE CLEVIS PINS - FRONT BRAKES
Service Bulletin PV/Kl	FUEL TANK VENTILATION SYSTEM
Service Bulletin PV/M1	STARTER MOTOR ISOLATING RELAY
Service Bulletin S2/E3	BREATHER BAFFLE IN S.2 ENGINE CRANKCASE
Service Bulletin S2/E5	REPOSITIONING THE OCTANE SELECTOR
Service Bulletin S2/C2	INTAKE WHISTLE - UNDERWING A.C.U.
Service Bulletin S2/C3	SUPPORT CLIP FOR COOLANT CONNECTION
ROLLS-ROYCE LIMITED,	PYM'S LANE, CREWE, ENGLAND

- 3 -

The two excepted modifications are as follows :-

Service Bulletin S2/D10

AUTOMATIC TRANSMISSION FLUID - S.2 CARS - To remain CATEGORY 1

Service Bulletins S2/L11, S2/L12 and BC2/L1

COOLANT AND HEATER HOSES

This modification will be chargeable to the Owner as outlined in the Service Bulletins.

Except for action taken on Service Bulletins S2/D10, S2/L11, S2/L12 and BC2/L1, all other modifications will be dealt with on a specific complaint from an Owner. No doubt there will be cases where Service personnel may consider that a certain modification is necessary without the Owner having complained. Under these circumstances it is desirable (whenever possible) for the matter to be referred to Rolls-Royce Limited or Bentley Motors (1931) Limited before action is taken.