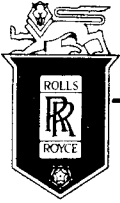


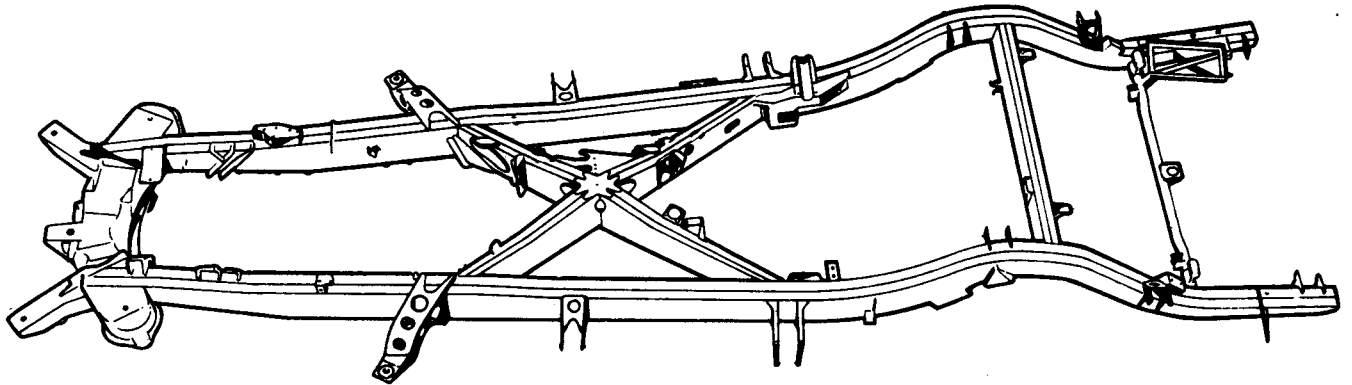
SECTION N
FRAME

Title	Assembly	Page No.
FRAME	MAKERS ASSEMBLIES	N. 1 - N. 4
FRAME	WELDED-ON PARTS	N. 5 N. 6
FRAME	BOLTED ON PARTS	N. 7 N. 8
BUMPERS	FRONT	N. 9
NUMBER PLATE AND BADGE BAR	FRONT	N. 10
BUMPERS	REAR	N. 11
UNDERSHEETS	EARLY TYPE	N. 12
	LATER TYPE	N. 13
HEATSHIELDS		N. 14



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

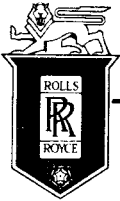


Part No.	Description	No off
RH.237	FRAMEMAKERS ASSEMBLY	
	(S/Steel)	1
RH.238	FRAMEMAKERS ASSEMBLY	
	(Soft top)	1
	(Silver Cloud and Bentley except Mulliner Coachbuilt)	
RH.239	FRAMEMAKERS ASSEMBLY	
	(Synchro)	1
RH.240	FRAMEMAKERS ASSEMBLY	
	(Auto)	1
	(Mulliner coachbuilt cars only)	

Complete with all welded-on parts as detailed on pages N.5 N.6

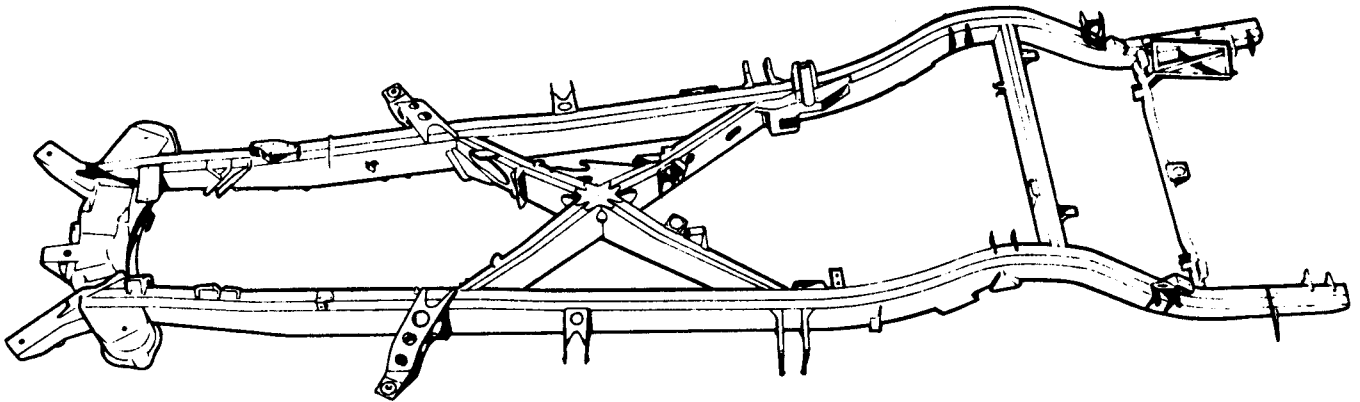
FRAME.

Silver Cloud ... SDD.2-66
Bentley "S" ... EG.2-88



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

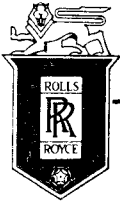


Part No.	Description	No off
RH.2009	FRAMEMAKERS ASSEMBLY	
	(S/Steel)	1
RH.2010	FRAMEMAKERS ASSEMBLY	
	(Soft top)	1
	(Silver Cloud and Bentley except L.W.B., Continental and Mulliner coachbuilt)	
RH.2011	FRAMEMAKERS ASSEMBLY	
	(SYNCHRO)	1
RH.2012	FRAMEMAKERS ASSEMBLY	
	(AUTO)	1
	(Continental and Mulliner coachbuilt only)	

Complete with all welded-on parts as detailed on page N.5-N.6

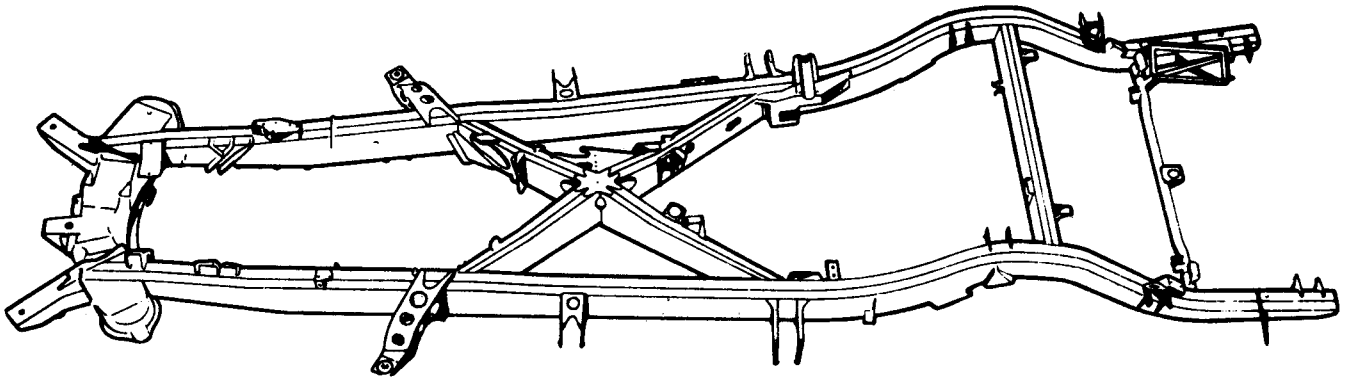
FRAME.

Silver Cloud	...	SDD.68—SFE.229, 233-237, 241-251
Bentley "S"	...	EG.90—EK.527, 531-553
Continental	...	BG.99—DJ.36, 46



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

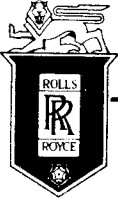


Part No.	Description	No off
UR.2561	FRAMEMAKERS ASSEMBLY	
	(S/Steel)	1
UR.3215	FRAMEMAKERS ASSEMBLY	
	(Soft top)	1
	(Silver Cloud and Bentley except L.W.B. Continental and Mulliner coachbuilt	
UR.3908	FRAMEMAKERS ASSEMBLY	1
	(L.W.B. car only)	
UR.2600	FRAMEMAKERS ASSEMBLY	
	(AUTO)	1
UR.3073	FRAMEMAKERS ASSEMBLY	
	(SYNCHRO)	1
	(Continental and Mulliner coachbuilt only	

Complete with all welded-on parts as detailed on page N.5 -N.6

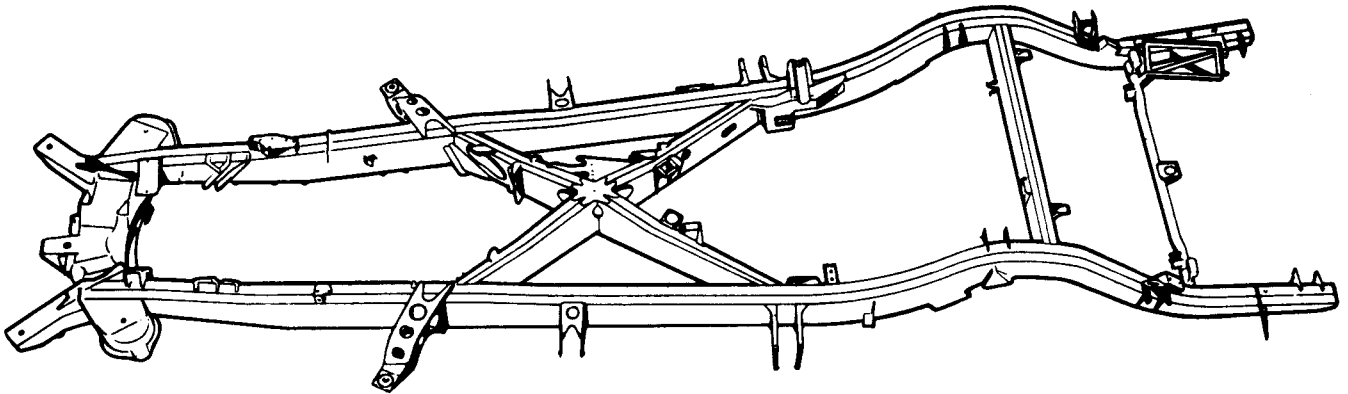
FRAME.

Silver Cloud	...	SFE.231, 239, 253-501.
		SGE.2 - 144
Silver Cloud L.W.B.	...	ALC.1-15, 17, 19-25.
Bentley "S"	...	EK.529. 555-651. FA.2-336
Continental	...	DJ.37-45, 47-51. EL.1-22



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

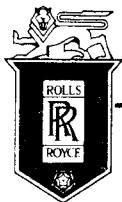


Part No.	Description	No off
UR.4033	FRAMEMAKERS ASSEMBLY	1
UR.4078	FRAMEMAKERS ASSEMBLY (Silver Cloud and Bentley except, L.W.B Continental and Mulliner coachbuilt	1
UR.4079	FRAMEMAKERS ASSEMBLY (L.W.B. cars only	1
UR.4076	FRAMEMAKERS ASSEMBLY	1
UR 4077	FRAMEMAKERS ASSEMBLY (Coachbuilt and Mulliner coachbuilt only	1
UR.4955	FRAMEMAKERS ASSEMBLY (Mulliner Convertible Coupe cars	1

Complete with all welded-on parts as detailed on pages N.5 - N.6

FRAME.

Silver Cloud ...	SGE.146 onwards
Silver Cloud L.W.B. ...	ALC.16, 18, 26 onwards
Bentley "S" ...	FA.338 onwards
Bentley "S" L.W.B. ...	ALB.1 onwards
Continental ...	EL.23 onwards



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



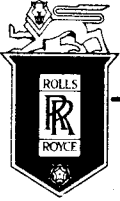
SIDE MEMBERS

Part No.	Description	No off	Part No.	Description	No off
UR.1020	Housing, bump rubber	2	UR.1639	Bracket, body mounting, No. 4 rear, L.H.	1
UR.1076	Bracket, rebound, rear spring, side member	1	UR.1641	Bracket, body mounting, No. 4 front, L.H.	1
UR.1029	Bracket, rebound, rear spring, L.H. side member	1	UR.1640	Bracket, body mounting, No. 4 rear, R.H.	1
UR.1022	Bracket, mounting, rear shock damper, outer, R.H.	1	UR.1642	Bracket, body mounting, No. 4 front, R.H.	1
UR.1023	Bracket, mounting, rear shock damper, outer L.H.	1	UR.1632	Bracket, body mounting, No. 5 L.H.	1
UR.1651	Bracket, mounting, rear shock damper, inner R.H.	1	UR.1633	Bracket, body mounting, No. 5 R.H.	1
UR.1652	Bracket, mounting, rear shock damper, inner, L.H.	1	(Not fitted to Continental		
UR.1196	Bracket, anchorage, front end rear spring, R.H.	1	UR.2069	Bracket, body mounting, No. 5 L.H.	1
UR.1197	Bracket, anchorage, front end rear spring, L.H.	1	UR.2070	Bracket, body mounting, No. 5 R.H.	1
UR.1403	Bracket, mounting, " Z " bar, transverse	1	(Continental cars only		
UR.1404	Bracket, mounting, " Z " bar longitudinal	1	UR.2789	Bracket, hose, brake cylinder	1
(All except L.W.B. cars)			(Park Ward Continental only)		
UR.3798	Bracket, mounting, " Z " bar longitudinal	1	UR.1645	Bracket, body mounting, No. 6 rear L.H.	1
(L.W.B. cars only)			UR.1647	Bracket, body mounting, No. 6 front L.H.	1
UR.805	Bracket, support, gear change operating tube	1	UR.1646	Bracket, body mounting, No. 6 rear, R.H.	1
UR.1446	Channel bottom, No. 1 body mounting bracket, L.H.	1	UR.1648	Bracket, body mounting, No. 6 front, R.H.	1
UR.1417	Channel bottom, No. 1 body mounting, bracket R.H.	1	(Not used on Continental cars		
UR.1411	Bracket, body mounting No. 1 R.H.	1	UR.2073	Bracket, body mounting, No. 6 rear L.H.	1
UR.1410	Bracket, body mounting No. 1, L.H.	1	UR.2075	Bracket, body mounting, No. 6 rear R.H.	1
UR.1923	Plate, reinforcement No. 1 body bracket	2	UR.2072	Bracket, body mounting, No. 6 forward, L.H.	1
UR.3026	Bracket, supplementary, body mounting outer, R.H.	1	UR.2074	Bracket, body mounting, No. 6 forward, R.H.	1
UR.3027	Bracket, supplementary, body mounting outer, L.H.	1	(Continental cars only		
UR.3010	Bracket, supplementary, body mounting, inner R.H.	1	UR.1211	Bracket, support, tail pipe	1
UR.3011	Bracket, supplementary, body mounting inner, L.H.	1	(Not used on Continental		
(Bentley Continental only)			UR.1999	Bracket, support, exhaust tail pipe	1
UR.1638	Bracket, body mounting, No. 2	2	(Used only on Continental		
UR.1649	Bracket, body mounting, No. 3 rear plate, L.H.	1	UR.1290	Bracket, support, brake cable pulley	1
UR.1650	Bracket, body mounting, No. 3 front plate, L.H.	1	(Used only on (LC) cars)		
UR.1650	Bracket, body mounting, No. 3 rear plate, R.H.	1	UR.1635	Bracket, intermediate exhaust suspension strip	1
UR.1649	Bracket, body mounting, No. 3 front plate, R.H.	1	UR.3439	Bracket, intermediate exhaust suspension strip	1
			(Later cars)		
			UR.1591	Bracket, mounting steering box forward	2
			UR.2203	Bracket, mounting steering box, rear, R.H.	1
			UR.2202	Bracket, mounting steering box, rear, L.H.	1

FRAME.

WELDED-ON-PARTS.

(Fitted to all frames unless otherwise stated)



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



SIDE MEMBERS (continued)

Part No.	Description	No off
UR.1592	Gusset, steering box mounting brackets	2
UR.1230	Bracket, mounting petrol pump	1
UR.2978	Bracket, mounting petrol pipe	1
UR.2976	Bracket, mounting petrol pipe (Only on cars with synchromesh gearbox)	1
UR.2344	Bracket, mounting horns and starter switch (Only on (LC) cars)	1
UR.1422	Bracket, mounting starter switch (Used for mounting control linkage on (LC) cars)	1
UR.838	Bracket, mounting stop lamp, switch	1
UR.1510	Bracket, battery earth cable	1
UR.2219	Bracket, support, gear change lever front	1
UR.2220	Bracket, support, gear change lever rear (Only on Continental cars with synchromesh gearbox)	1
UR.955	Bracket, support, pivot, bell-crank, R.H.	1
UR.954	Bracket, support, pivot, bell-crank, L.H.	1
UR.2272	Plug, side member	1
UR.2271	Washer, plug	1
FRONT PAN		
UR.2452	Bracket, centre steering lever	1
UR.1044	Bracket, radiator support	1
UR.1051	Bracket, support, anti-roll rod L.H.	1
UR.3354	Bracket, support, anti-roll rod R.H.	1
UR.2515	Support plate, front shock damper (Page N.1 and N.2)	1
UR.3326	Support plate rear, front shock damper (Page N.3 and N.4)	1
UR.3328	Support plate rear, front shock damper (Page N.3 and N.4)	1
SIDE MEMBER AND FRONT PAN		
UR.1067	Bracket, mounting engine front, R.H.	1
UR.1068	Bracket, mounting engine, front, L.H.	1
CRUCIFORM		
UR.891	Bracket, support, adjustable on stop	1
UR.1209	Bracket, support, off stop hand-brake intermediate linkage	1

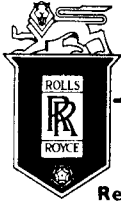
Part No.	Description	No off
UR.2857	Support plate, master cylinder, inner	1
UR.2888	Support plate, master cylinder, front outer	1
UR.2887	Support plate, master cylinder, rear outer	1
UR.2829	Bracket, pull off spring, handbrake operating lever	1
UR.1644	Bracket, support, rear, engine mounting, L.H.	1
UR.1643	Bracket, support, rear engine mounting, R.H.	1
UR.1206	Bracket, support, propellor shaft, centre bearing	1
UR.654	Bracket, lower, intermediate handbrake linkage	1
UR.986	Bracket, body mounting centre, R.H.	1
UR.987	Bracket, body mounting centre, L.H.	1
UR.729	Bracket, support, rear brake equaliser tube	1
2nd CROSSMEMBER		
UR.1210	Bracket, support, exhaust pipe	1
UR.1207	Bracket, support, petrol tank (Not Continental)	2
UR.2036	Bracket, mounting petrol tank (Continental only)	2
UR.851	Bracket, mounting petrol filter	1
SIDE MEMBERS AND 2nd CROSSMEMBER		
UR.882	Bracket, support, brake bellcrank lever, upper	2
UR.1262	Bracket, support, brake bellcrank lever lower,	2
REAR CROSSMEMBER		
UR.219	Bracket, rear spring shackle	2
UR.336	Bracket, support, rear shoe, petrol tank (Not Continental)	2
UR.2039	Bracket, support, rear shoe, petrol tank (Continental only)	2
UR.982	Bracket, mounting body, centre, rear	1
SIDEMEMBER AND REAR CROSSMEMBER		
UR.350	Battery carrier assembly	1
UR.323	Plate, stiffening, side member to battery carrier	1
UR.322	Plate, support, battery carrier to side member (Not Continental)	1

FRAME.

WELDED-ON-PARTS.

(Fitted to all frames unless otherwise stated)

(Continued)



SPARES schedule

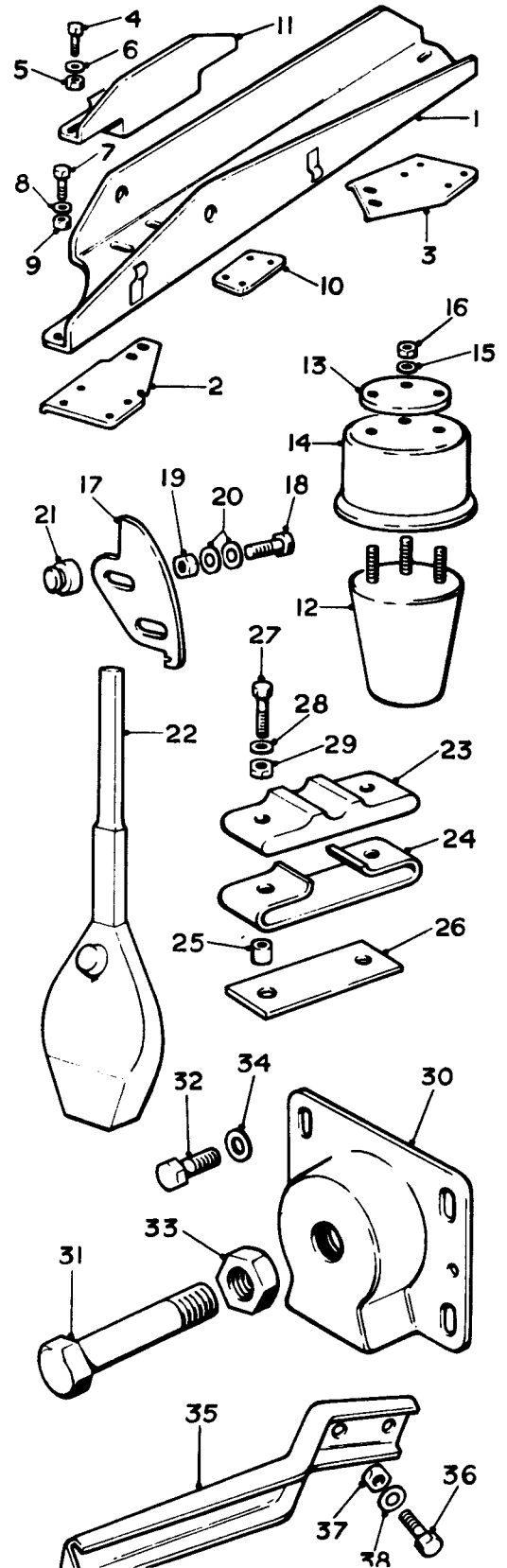
SILVER CLOUD AND BENTLEY 'S' TYPE

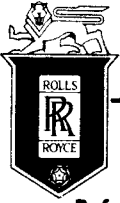


Ref.	Part No.	Description	No off
RADIATOR AND HORNS			
(1)	UR.3371	Channel, mounting radiator	1
	UR.4058	Channel, mounting radiator (Cars with interior cooling)	1
(2)	UR.2623	Plate, backing, anti-roll bar frame side member to channel	1
(3)	UR.2622	Plate, backing, anti-roll bar frame side member to horn mounting bracket (For frame bolts see anti-roll bar)	1
(4)	UA.155/Z	Bolt, channel and horn mounting bracket to backing plates	6
(5)	UA.302/Z	Nut, bolt	6
(6)	UA.6103/Z	Washer, heavy, packing	6
As required			
(7)	UA.104/Z	Bolt, channel to frame	4
(8)	UA.1251/Z	Washer	4
(9)	UA.351/Z	Nut, bolt	4
(10)	UR.1069	Spreader, plate channel to frame	1
(11)	UR.2626	Bracket, mounting horn	1
FRONT SUSPENSION BUMP STOP			
(12)	UR.3719	Bump stop	2
(13)	RF.8708	Packing piece	2
(14)	RF.6633	Housing	2
(15)	UA.1251/Z	Plain Washer	6
(16)	UA.351/Z	Lock nut	6
MASTER CYLINDER ON & OFF STOP			
(17)	UR.890	Adjustable on stop	1
	UR.2427	Adjustable on stop (Continental cars with synchro gearbox)	1
(18)	UA.204/Z	Bolt	2
(19)	RE.22430	Locknut	2
(20)	UA.6104.Z	Washer	4
(21)	UR.1234	Off stop, rubber	1
BUMP & REBOUND STOPS REAR			
SPRINGS			
(22)	UR.1021	Bump rubber	2
(23)	UR.1026	Rebound rubber	2
(24)	UR.1027	Backing plate	2
(25)	FW.1360	Bush, rebound stop	4
(26)	UR.1028	Packing strip	6
(27)	UA.159/Z	Bolt	4
(28)	K.4410/Z	Washer	4
(29)	UA.302/Z	Nut	4
REAR SPRINGS, FRONT ANCHORAGE			
(30)	UR.1315	Housing, bush, spring anchorage	4
(31)	UR.1174	Bolt, front anchorage	2
(32)	UR.1175	Bolt, bracket, front anchorage	8
(33)	UA.358/Z	Nut, bolt, front anchorage	2
(34)	K.4419/Z	Washer	8
REAR BRAKE HOSE MOUNTING			
(35)	UR.1444	Bracket, hose	1
(36)	UA.103/Z	Bolt, bracket	2
(37)	UA.301/Z	Nut	2
(38)	UA.1251/Z	Washer	2

FRAME BOLTED-ON PARTS

(Not supplied as part of Framemakers assembly)





SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE

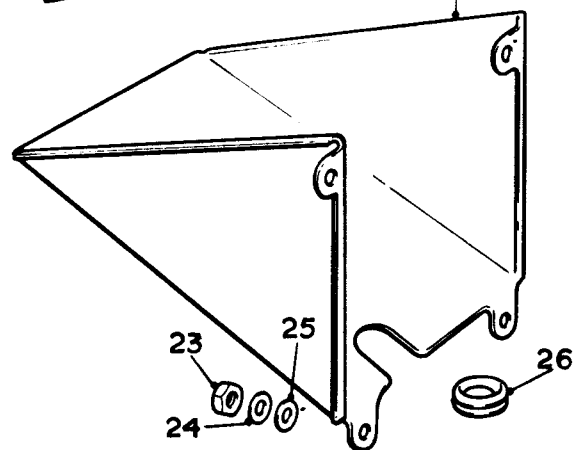
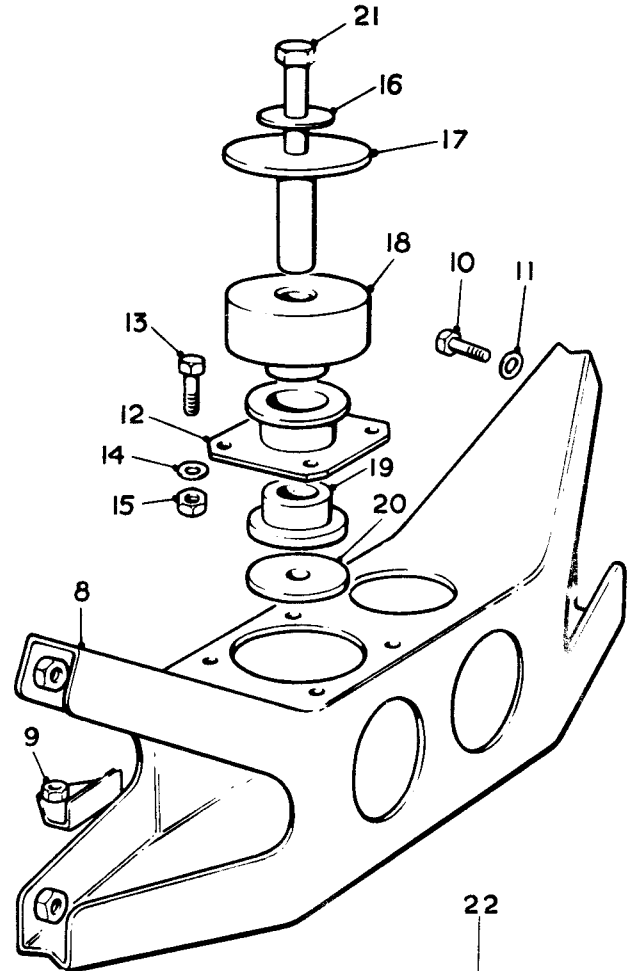
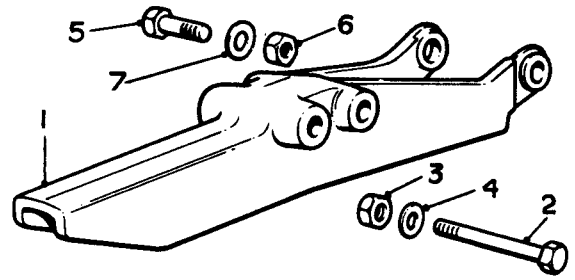


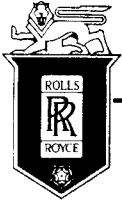
Ref.	Part No.	Description	No off
JACKING BRACKET			
(1)	UR.1072	Bracket, jacking	2
(2)	UR.1002	Bolt, bracket, long	4
(3)	RE.22430	Nut	4
(4)	UA.1253/Z	Washer	4
(5)	UA.253/Z	Bolt, bracket, short	4
(6)	UA.354/Z	Nut	4
(7)	UA.1254/Z	Washer	4
(Standard			
	UR.2796	Bracket, jacking, forward assy., R.H.	1
	UR.2797	Bracket, jacking, forward assy., L.H.	1
	UR.2735	Bracket, jacking, welded assy centre complete	1
	UA.272/Z	Bolt	2
	UA.354/Z	Nut	2
	UA.1254/Z	Washer	2
	UR.2781	Washer shim	2
(Coachbuilt cars with Dunlop jack			
REAR ENGINE MOUNTING			
(8)	UR.990	Crossmember assy., rear engine mounting	1
(9)	UR.1656	Bracket, mounting undersheet	1
(10)	UA.151/Z	Bolt	4
(11)	UA.1252/Z	Washer	4
(12)	UR.2720	Mounting spacer, engine	1
(13)	UA.103/Z	Bolt	4
(14)	UA.1251/Z	Washer	4
(15)	UA.301/Z	Nut	4
(16)	UR.2721	Adjusting washer	As required
(17)	UR.2716	Distance tube and washer assembly	1
(18)	UR.2723	Mounting rubber upper	1
(19)	UR.2724	Mounting rubber lower	1
(20)	UR.2722	Washer, plain	1
(21)	UA.270/Z	Bolt, 3.000 in. long	1
	UA.271/Z	Bolt, 3.250 in. long	1
	UR.2368	Bracket assy., rear engine mounting	1
	UA.103/Z	Screw, mounting platform	4
	UA.351/Z	Nut	4
	UA.1251/Z	Washer	4
	UA.152/Z	Screw, mounting bracket	4
	UA.302/Z	Nut	4
	UA.1252/Z	Washer	4
(Continental, with synchro gearbox			
PETROL PUMP STONEGUARD			
(22)	UR.3048	Stoneguard	1
(23)	K.4006/Z	Nut	4
(34)	K.4404/Z	Washer, 2 BA	4
(25)	UA.1252/Z	Washer, .312 in. dia.	4
(26)	UD.2136	Grommet blanking front end of frame side member	2

GEAR CHANGE SYNCHROMESH
UR.2409 Bracket, mounting gear change gate 1

FRAME. BOLTED-ON PARTS

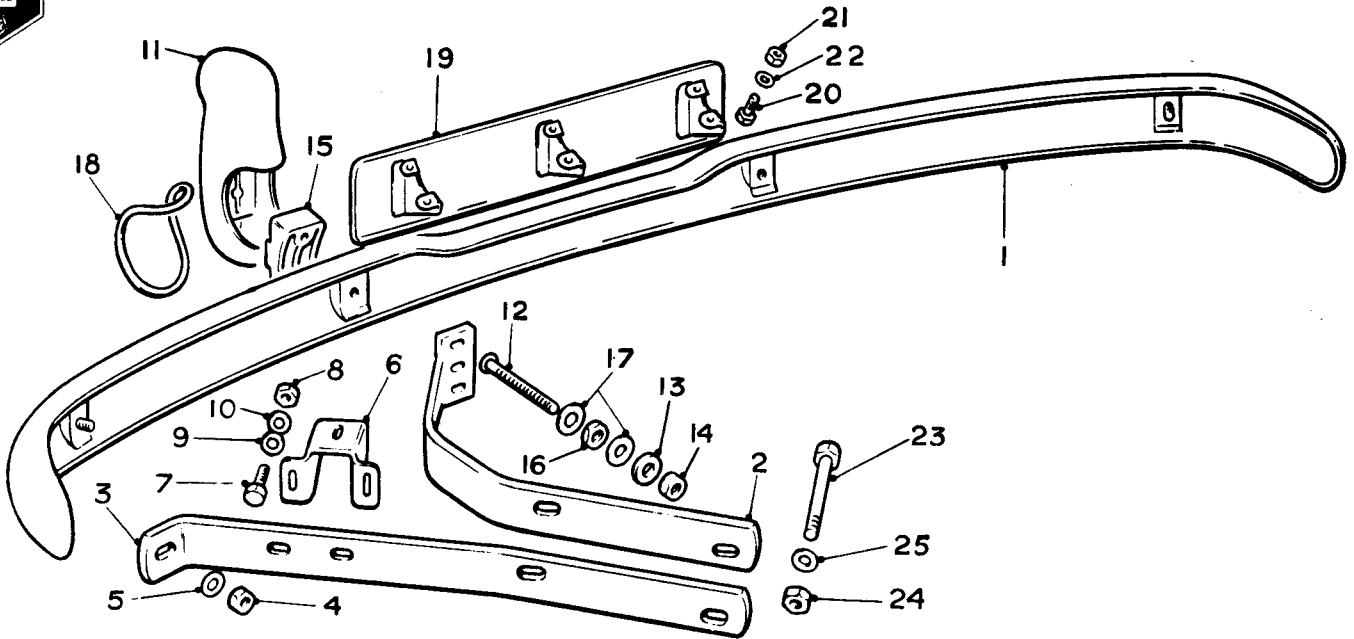
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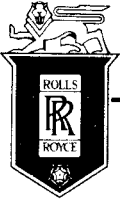
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



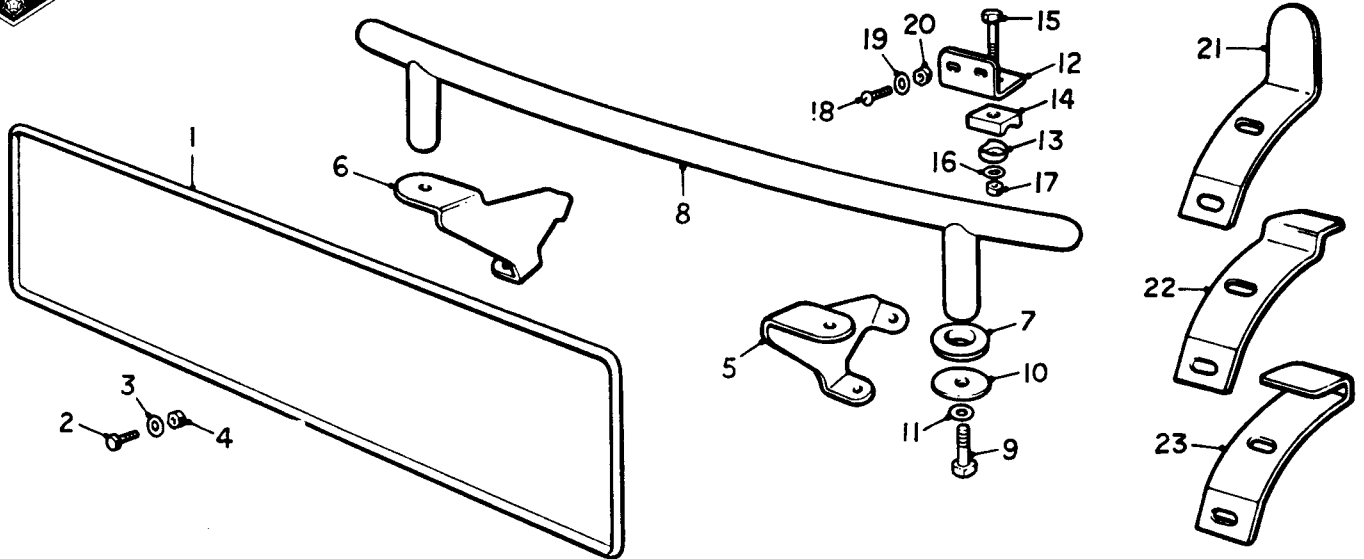
BUMPERS—FRONT.

Ref.	Part No.	Description	No off
	UR.2748	BUMPER, FRONT, ASSY.	1
(1)	UR.3093	Bar, assembly	1
	UR.3098	Spring, inner, R.H.	1
(2)	UR.3099	Spring, inner, L.H.	1
	UR.3096	Spring, outer, R.H.	1
(3)	UR.3097	Spring, outer, L.H.	1
(4)	RE.22428	Nut, outer spring to bar	2
(5)	UA.6104/Z	Washer, nut	2
(6)	UR.1328	Bracket, fog lamp	2
(7)	UA.208/Z	Bolt	4
(8)	RE.22428	Nut, bolt	4
(9)	UA.6104/Z	Washer, bolt	4
(10)	UR.4105	Washer, nut	4
(11)	UR.570	Override, assembly	2
	UR.3297	Override, dummy, assembly	2
		(Customer's request)	
(12)	UR.1342	Bolt, override	4
(13)	UA.6104/Z	Washer, bolt	4
(14)	UR.1598	Nut, bolt	4
(15)	UR.1335	Block, packing	2
(16)	RE.22428	Nut	4
(17)	UR.1597	Washer	8
(18)	UR.1447	Moulding, override	2
(19)	UR.1333	Number plate support, assy.	1
(20)	UA.101/Z	Bolt	6
(21)	UA.301/Z	Nut	6
(22)	K.4407/Z	Washer	6
	UR.2809	BUMPER, FRONT, ASSY.	1
		(Continental only)	
		As for UR.2748 except	
	UR.3095	Bar, assembly	1
(23)	UR.2504	Bolt, bumper to frame	4
		(Standard)	
	UR.2504	Bolt, bumper to frame	2
	UR.3998	Bolt, bumper to frame	2
		(With interior cooling)	
	UR.1405	Bolt, bumper to frame	4
	UR.4038	Bolt, bumper to frame	4
		(Alt. when special jacking brackets are fitted)	
(24)	UA.305/Z	Nut, bolt	4
(25)	K.4419/Z	Washer, bolt	4



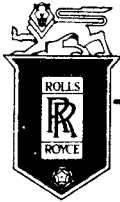
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



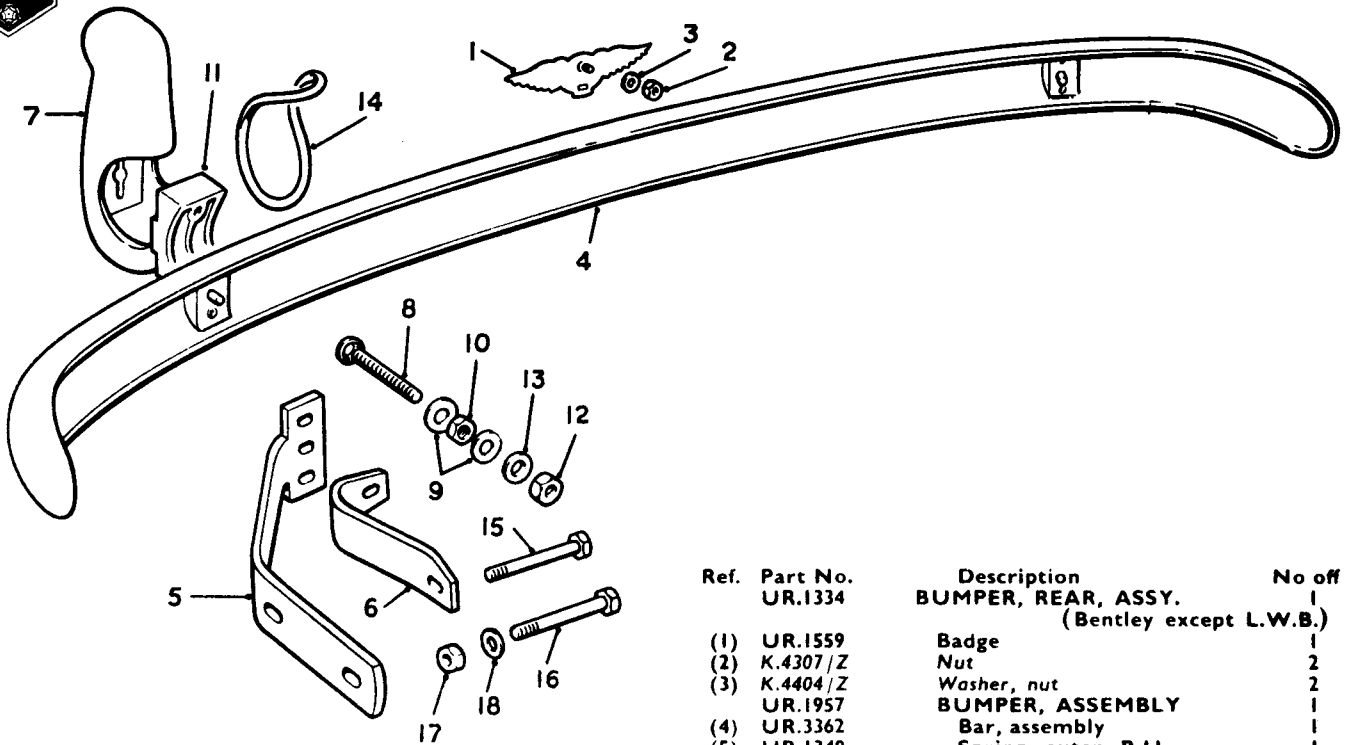
Ref.	Part No.	Description	No off
(1)	UD.3389 UD.3390 to UD.3414 UD.3415 to UD.3422	Front number plate Symbols, letters A—Z Symbols, numbers 1—8	1
(2)	KC.170/Z	Bolt, number plate to bracket	4
(3)	K.9006/Z	Washer, bolt	4
(4)	K.4006/Z	Nut, bolt	4
(5)	UB.1839	Bracket, badge bar, L.H.	1
(6)	UB.1840	Bracket, badge bar, R.H.	1
(7)	UB.1838 UB.1768	Grommet, bar Badge bar, assembly	2
(8)	UB.1834	Badge bar, assembly	1 } Alt.
(9)	UA.104/Z	Bolt, bar to bracket	2
(10)	UB.1772	Washer, bar to bracket	2
(11)	CS.34370/Z	Washer, bolt	2
(12)	UB.1774	Bracket, badge mounting	1
(13)	UB.1771	Washer, saddle, bracket	1
(14)	UB.1841	Washer, saddle, bracket	1
(15)	UA.109/E	Bolt, bracket to bar	1
(16)	UA.1251/E	Washer, bolt	1
(17)	UA.301/E	Nut, bolt	1
(18)	CS.30541/E CS.30542/E	Screw, .375 in., badge Screw, .500 in., badge	2 } Alt.
(19)	K.4404/E	Washer, screw	2
(20)	K.4006/E	Nut, screw	2
(21)	UB.1878	Bracket, R.A.C. badge, bumper	1
(22)	UB.1879	Bracket, AA. badge, bumper	1 } Alt.
(23)	UB.1877	Bracket, AA. badge, bumper	1 } UB.1877 only
	UB.1876	Front plate	1
	UB.1875	Distance washer	2
	CS.30543/E CS.30542/E	Screw, .625 in., badge Screw, .500 in., badge	2 } Alt.
	K.4404/E	Washer, screw	2
	K.4006/E	Nut, screw	2

FRONT NUMBER PLATE AND BADGE BAR.



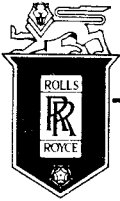
SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



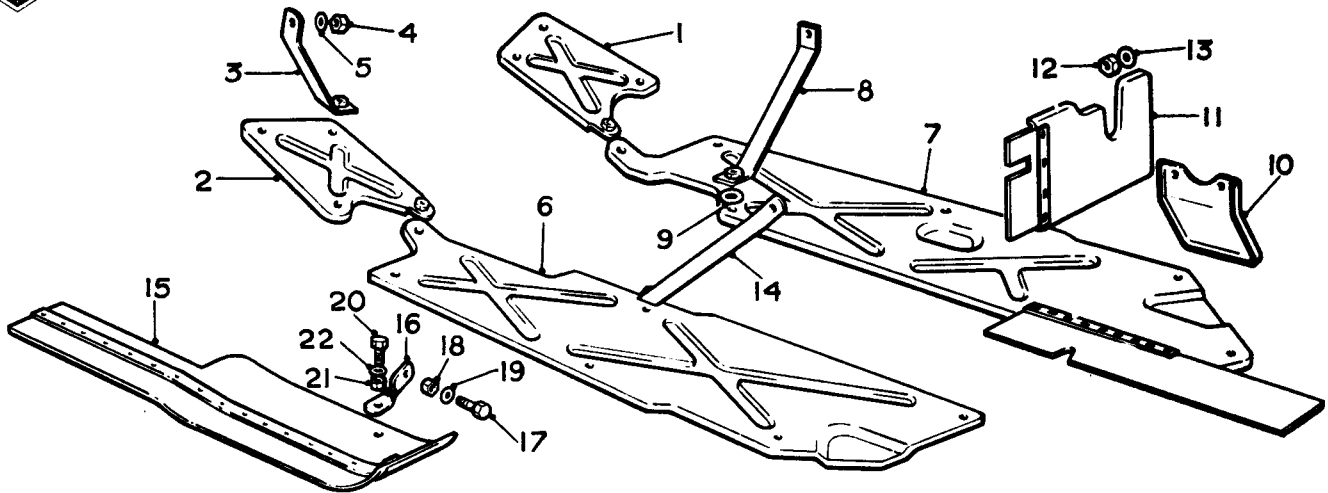
BUMPERS—REAR

Ref.	Part No.	Description	No off
	UR.1334	BUMPER, REAR, ASSY. (Bentley except L.W.B.)	1
(1)	UR.1559	Badge	1
(2)	K.4307/Z	Nut	2
(3)	K.4404/Z	Washer, nut	2
	UR.1957	BUMPER, ASSEMBLY	1
(4)	UR.3362	Bar, assembly	1
(5)	UR.1340	Spring, outer, R.H.	1
	UR.1341	Spring, outer, L.H.	1
(6)	UR.1348	Spring, inner, R.H.	1
	UR.1349	Spring, inner, L.H.	1
(7)	UR.1344	Override, assembly, R.H.	1
	UR.1345	Override, assembly, L.H.	1
(8)	UR.1342	Bolt, override	4
(9)	UR.1597	Washer, bolt	10
(10)	UR.1598	Nut, lock	4
(11)	UR.1335	Packing piece	2
(12)	RE.22428	Nut	6
(13)	UR.4105	Washer	4
(14)	UR.1447	Moulding, override	2
	UR.4426	BUMPER, REAR, ASSEMBLY (Bentley L.W.B.)	1
		(As for UR.1334 except UE.1957)	
	UR.4010	Spring, outer, R.H.	1
	UR.4009	Spring, outer, L.H.	1
	UR.4012	Spring, inner, R.H.	1
	UR.4011	Spring, inner, L.H.	1
	UR.1549	BUMPER, REAR, ASSEMBLY (Silver Cloud except L.W.B.)	1
		(As for UR.1334 except)	
	UR.1958	Badge, assembly	1
	UR.1571	Badge, mounting	1
	UA.302/Z	Nut	1
	K.4410/Z	Washer	1
	RF.8139	Badge	1
	K.4307/Z	Nut, badge	2
	K.4404/Z	Washer, nut	2
	UR.4015	BUMPER, REAR, ASSEMBLY (Silver Cloud L.W.B.)	1
		(As above except UE.1957)	
	UR.4010	Spring, outer, R.H.	1
	UR.4009	Spring, outer, L.H.	1
	UR.4012	Spring, inner, R.H.	1
	UR.4011	Spring, inner, L.H.	1
(15)	UR.1405	Bolt, 5.625 in., bumper rear end	2
	UR.1406	Bolt, 5.250 in., bumper rear end	2
		(Alt.)	
(16)	UR.4038	Bolt, 5.625 in., bumper forward end	2
	UR.3998	Bolt, 5.250 in., bumper forward end	2
		(Alt.)	
(17)	UA.305/Z	Nut, bolt	4
(18)	K.4419/Z	Washer, bumper to frame	14



SPARES schedule

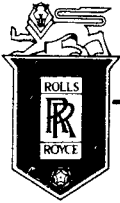
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UE.1635	Undersheet, forward, R.H.	1
(2)	UE.1634	Undersheet, forward, L.H.	1
(3)	UE.1621	Bracket, forward undersheet	2
(4)	UA.301/Z	Nut, bracket to frame	3
(5)	UA.1251/Z	Washer	3
(6)	UE.1449	Undersheet, rear, L.H.	1
(7)	UE.1445	UNDERSHEET, REAR, R.H. ASSY	1
	UE.1447	Trapping, strip, seal	1
	UE.1448	Seal	1
	CS.35080/Z	Rivet	9
(8)	UE.1524	Bracket, undersheet	1
(9)	UA.1252/Z	Washer	1
(10)	UE.1450	Plate, servo protection	1
(11)	UE.1451	BAFFLE PLATE, SERVO, ASSY.	1
	UE.1453	Seal	1
	UE.1454	Trapping strip	1
	CS.35080/Z	Rivet	4
(12)	UA.301/Z	Nut, plate to frame	2
(13)	UA.1251/Z	Washer, nut	2
(14)	UE.1511	Stay, R.H. rear undersheet	1
		(R.C. cars only)	
(15)	UE.1933	Gearbox undersheet, assembly	1
(16)	UE.1644	Plate, attachment	1
(17)	UA.102/Z	Bolt, plate to frame	1
(18)	UA.351/Z	Nut, bolt	1
(19)	UA.1251	Washer, nut	1
(20)	KC.152/Z	Screw, plate to undersheet	1
(21)	K.4307/Z	Nut, screw	1
(22)	K.4404/Z	Washer, nut	1
		(Cars with synchromesh gearbox only)	

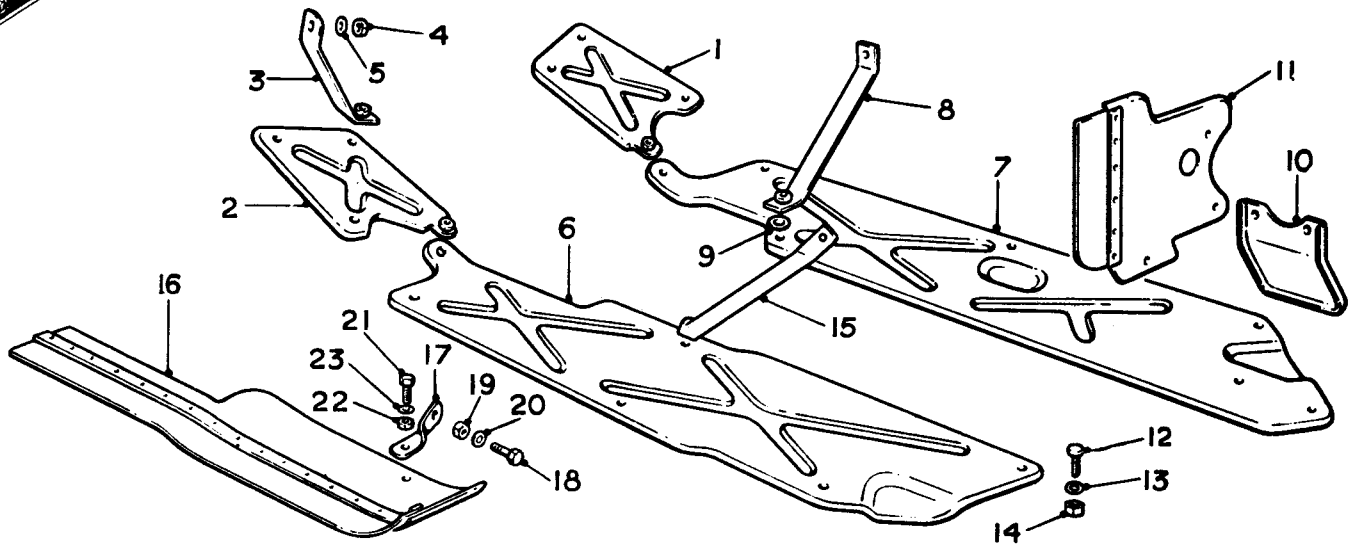
Silver Cloud	...	SWA—SGE-474
Silver Cloud, L.W.B.	...	ALC—BLC-32
Bentley "S"	...	AN—FD-39
Bentley "S", L.W.B.	...	ALB. I—16
Continental	...	AF—FM-4

UNDERSHEETS.



SPARES schedule

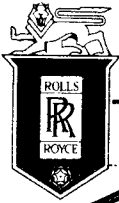
SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off
(1)	UE.1635	Undersheet, forward, R.H.	1
(2)	UE.1634	Undersheet, forward, L.H.	1
(3)	UE.1621	Bracket, forward undersheets	2
(4)	UA.301/Z	Nut, bracket to frame	3
(5)	UA.1251/Z	Washer, nut	3
(6)	UE.1449	Undersheet, rear, L.H.	1
(7)	UE.1717	Undersheet, rear, R.H.	1
(8)	UE.1524	Bracket, undersheet	1
(9)	UA.1252/Z	Washer	1
(10)	UE.1450	Plate, servo protection	1
(11)	UE.1712	BAFFLE PLATE, SERVO. ASSY	1
	UE.1714	Seal	1
	UE.1713	Trapping strip	1
	CS.35080/Z	Rivet	6
(12)	KC.153/Z	Setscrew	21
(13)	KB.3904/Z	Washer, setscrew	21
(14)	K.4006/Z	Nut	3
(15)	UE.1511	Stay, R.H. rear undersheet	1
		(R.C. cars only)	
(16)	UE.1933	Gearbox undersheet, assembly	1
(17)	UE.1844	Plate, attachment	1
(18)	UA.102/Z	Bolt, plate to frame	1
(19)	UA.351/Z	Nut, bolt	1
(20)	UA.1251/Z	Washer, nut	1
(21)	KC.152/Z	Screw, plate to undersheet	1
(22)	K.4307/Z	Nut, screw	1
(23)	K.4404/Z	Washer, nut	1

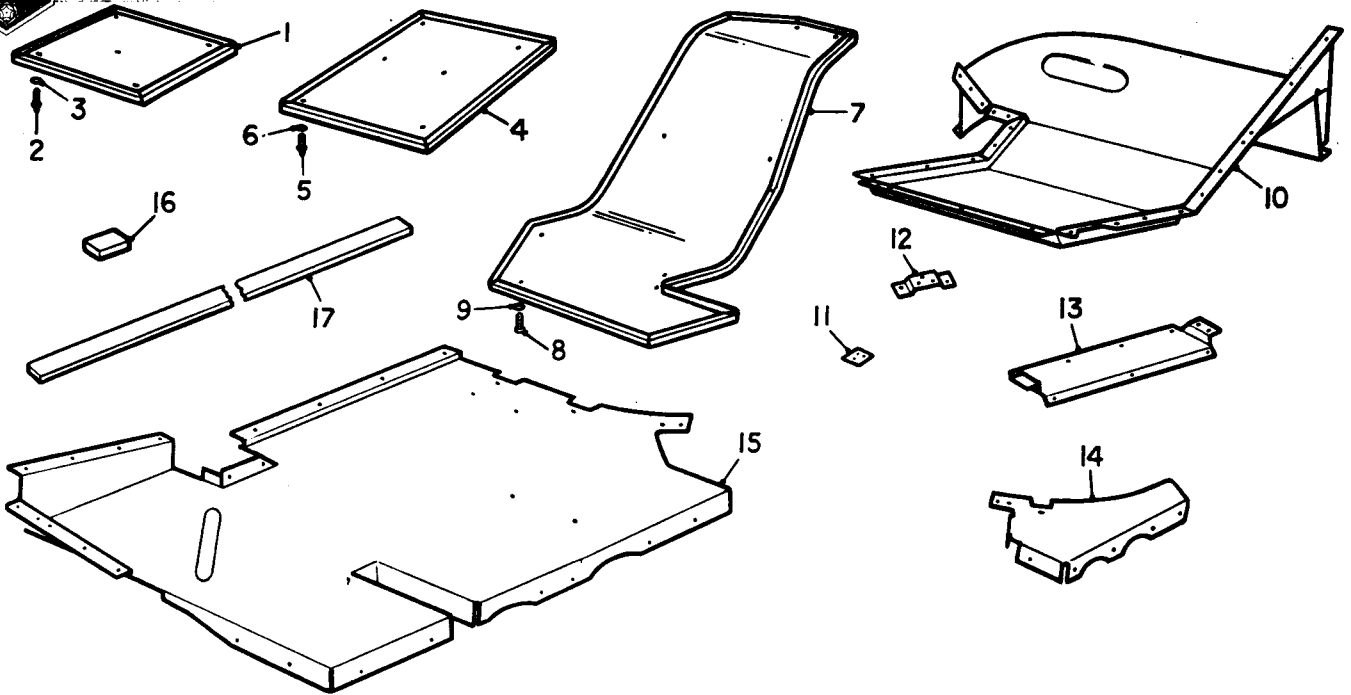
Silver Cloud ... LSGE-476 onwards
 Silver Cloud L.W.B. ... BLC-33 onwards
 Bentley "S" ... FD-41 onwards
 Bentley "S" L.W.B. ... ALB-17 onwards
 Continental ... FM-5 onwards

UNDERSHEETS.



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	
(1)	UB.1366	Heatshield, small, front sill	1	} Not fitted on cars with interior cooling
(2)	CS.31061/Z	Screw	5	
(3)	K.4404/Z	Washer	5	
	UB.2685	Heatshield, small, front sill (Cars with safety belts)	1	
(4)	UB.1370	Heatshield, large, front sill	1	
(5)	CS.31061/Z	Screw	6	
(6)	K.4404/Z	Washer	6	
(7)	UB.1218	Heatshield, rear sill	1	
	UB.2686	Heatshield, rear sill (Cars with safety belts)	1	
(8)	CS.31044/Z	Screw	2	
	CS.31061/Z	Screw	8	
(9)	K.4404/Z	Washer	8	
(10)	UB.2049	Heatshield, assembly, rear floor	1	— Cars with safety belts
	UB.2694	Heatshield, assembly, rear floor	1	
(11)	UB.2040	Plate, support, heatshield	2	
(12)	UB.2041	Bracket, floor	2	
(13)	UB.2043	Heatshield, floor, rear	1	
	UB.2695	Heatshield, floor, rear (Cars with safety belts)	1	
(14)	UB.2045	Heatshield, floor, "D" post	1	
(15)	UB.2048	Heatshield, floor, centre (123" W/B)	1	
	UB.2769	Heatshield, floor, centre (127" W/B)	1	
	UB.2691	Heatshield, floor, centre (Cars with safety belts)	1	
	UB.2690	Cover, heatshield (for UB.2691)	1	
(16)	UW.1660	Asbestos millboard, 2.250" x 1.50" x .500"		
(17)	UW.1661	Asbestos millboard, 30.0" x 1.50" x .125"		
	UW.1662	Asbestos webbing, 240.0" x .750" x .05"		
	CS.31060/Z	Screw, .375", heatshields	88	
	CS.31065/Z	Screw, 1.00", heatshields	1	
	CS.31020/Z	Screw, .250", heatshields	6	
	K.4404/Z	Washer	17	
	K.4401/Z	Washer	2	

HEATSHIELDS.