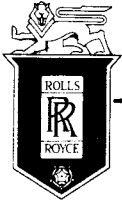


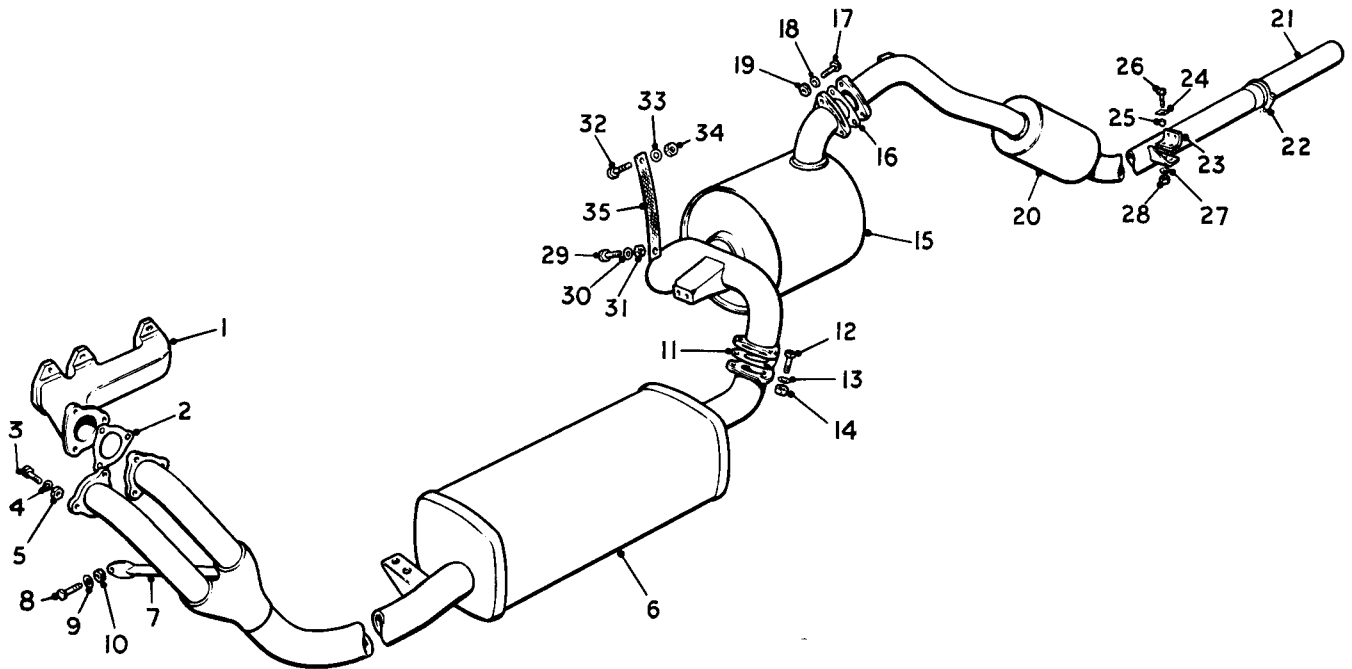
SECTION M
EXHAUST SYSTEM

Title	Assembly	Page No.
EXHAUST SYSTEM		M. 1



SPARES schedule

SILVER CLOUD AND BENTLEY 'S' TYPE



Ref.	Part No.	Description	No off	Ref.	Part No.	Description	No off
(1)	UE.364	Manifold, exhaust	2	(18)	UA.1252/Z	Washer, bolt	3
(2)	UE.1175	Joint, manifold to downtake	2	(19)	UA.302/Z	Nut, bolt	3
(3)	UA.157/Z	Bolt, downtake flanges	6	(20)	UE.3425	REAR PIPE & DAMPER BOX, ASS.	1
(4)	UA.1252/Z	Washer, bolt	6			(Not Continental)	
(5)	UA.302/Z	Nut, bolt	6		UE.3449	REAR PIPE & DAMPER BOX, ASS.	1
(6)	UE.1436	DOWNTAKES & SILENCER, ASS.	1			(Continental only)	
		(Not Continental or L.W.B.)		(21)	RE.18095	Extension, tail pipe	1
	UE.1636	DOWNTAKES & SILENCER, ASS.	1	(22)	RE.4754	Clip, extension	1
		(Continental only)				(Mulliner Continental only)	
	UE.3254	DOWNTAKES & SILENCER, ASS.	1	(23)	RE.18216	Suspension strip, rubber	4
		(L.W.B. only)		(24)	RW.1332	Holding plate	32
(7)	UE.1146	Stay, downtake to crankcase	1	(25)	E.50062	Distance-piece	16
		(Cars with auto gearbox)		(26)	UA.156/Z	Bolt, 1.125", suspension strip	13
	UE.3165	Stay, downtake to crankcase	1	(27)	UA.1252/Z	Washer, bolt	13
		(Cars with synchro gearbox)		(28)	UA.302/Z	Nut, bolt	13
(8)	UA.104/Z	Bolt, stay	2	(29)	UA.157/Z	Bolt, 1.250", suspension and earthing strip	3
(9)	UA.1251/Z	Washer, bolt	2	(30)	UA.1252/Z	Washer, bolt	6
(10)	UA.301/Z	Nut, bolt	2	(31)	UA.302/Z	Nut, bolt	3
(11)	UE.1144	Joint, flange to rear silencer	1	(32)	UA.1501/Z	Bolt, earth strip	8
(12)	UA.157/Z	Bolt, flange	3	(33)	UA.1251/Z	Washer, bolt	8
(13)	UA.1252/Z	Washer, bolt	3	(34)	K.4006/Z	Nut, bolt	8
(14)	UA.302/Z	Nut, bolt	3			Separate securing of earthing strips	
(15)	UE.3182	SILENCER, REAR, ASSEMBLY	1	(35)	UD.1669	Strip, earthing	4
(16)	UE.1683	Joint, flange, rear pipe	1		UD.1669	Strip, earthing	3
(17)	UA.157/Z	Bolt, flange	3			(Later cars)	

EXHAUST SYSTEM